

Date: Tuesday, 10/30/2007 2:51:03 PM
 User: Kim Johnston

Process Sheet

45

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: WINDOW ASSEMBLY	
Job Number	: 35458B		Part Number	: D3136043	
Estimate Number	: 10304		Drawing Number	: D3136 REV E	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 10/30/2007 S.O. No. : N/A		Drawing Revision	: E	
Prsht Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 11/6/2007 Qty: 4 Um: Each	
Previous Run	: 35196B				
Written By					
Checked & Approved By					
Comment	: Est Rev A 04.02.04 New issue KJ/DS Est Rev B 07.05.29 Thermoform in-house DL Est rev C 07.09.28 Rev E dwg EC verified by:DD				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	MACRLICS125	1/8" Polycast II Sheet 106 174 1B 07-11-6
2.0	WATER JET	FLOW WATER JET E 1B 07-11-6
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 1B 07-11-6
4.0	QC8	SECOND CHECK 5 02/11/06 440
5.0	THERMOFORMING	THERMOFORMING MACHINE 1B 07/11/07
Comment: 1-Thermoform as per Dwg D3136 and Folio FTA002 Dwg Rev. <u>E</u> Folio Rev. <u>B</u>		
2- Engrave Part # and Batch # , and affix labels (D3136-3)		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 01/11/09
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: WINDOW ASSEMBLY

Job Number: 35458B

Part Number: D3136043

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

BB 07/11/07 x4

Check product for scratches mal-formation or any other non conformances.

7.0 QC8

SECOND CHECK



Comment: SECOND CHECK

S 07/11/07

8.0 HAND FINISH TH

HAND FINISHING THERMOFORMING



Comment: HAND FINISHING THERMOFORMING

BB 07/11/07 x4

Water sand and buff to remove scratches as required

9.0 D31089

Decal



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part# Description Batch
2 D3108-9 Decal B341554

BB 07/11/07 x4

10.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 07/11/07 x4

11.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

07/11/09 (4)

12.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

D 07/11/09

Job Completion



u 07/11/09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

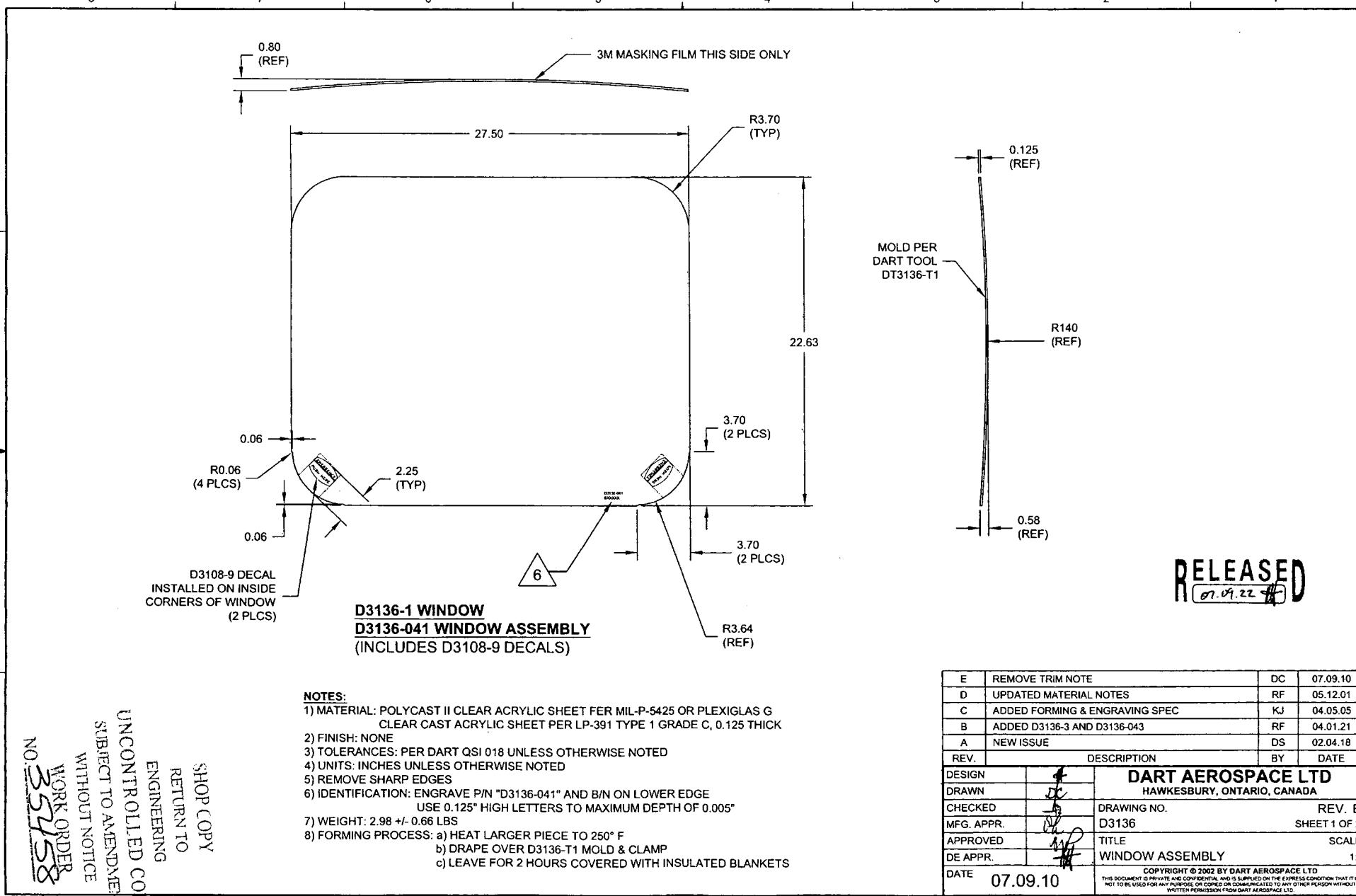
DART AEROSPACE LTD	Work Order:	35458B
Description: Window Assembly	Part Number:	D3136-043
Inspection Dwg: D3136	Rev: E	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by: <u>HB</u>	Audited by: <u>C</u>	Prototype Approval: N/A
Date: 07-11-6	Date: 07/11/6	Date: N/A

Rev	Date	Change	Revised by	Approved
A	07.10.19	New Issue	KJ/EC/DD	



E	REMOVE TRIM NOTE	DC	07.09.10
D	UPDATED MATERIAL NOTES	RF	05.12.01
C	ADDED FORMING & ENGRAVING SPEC	KJ	04.05.05
B	ADDED D3136-3 AND D3136-043	RF	04.01.21
A	NEW ISSUE	DS	02.04.18
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>f</i>		
DRAWN	<i>DC</i>		
CHECKED	<i>AB</i>	DRAWING NO.	REV. E
MFG. APPR.	<i>AB</i>	D3136	SHEET 1 OF 2
APPROVED	<i>AB</i>	TITLE	SCALE
DE APPR.	<i>AB</i>	WINDOW ASSEMBLY	1.6
DATE	07.09.10		

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HAWKESBURY, ONTARIO, CANADA

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